

Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-18. (Cancelled)

19. **(New)** A process for producing an unstretched film comprising heating and melting thermoplastic resins and ejecting and extruding them through an extrusion T-die onto a casting roll,

wherein a thermoplastic resin A and another thermoplastic resin B to form an unstretched film are separately heated and melted,

the other thermoplastic resin B is led to both edges of an extrusion T-die,

wherein the melt viscosity of thermoplastic resin A is lower than the melt viscosity of the other thermoplastic resin B,

the difference in the melt viscosity between the thermoplastic resin A and the other thermoplastic resin B is at most 3000 poises at a shear rate of from 20 to 500 sec⁻¹,

the two resins are ejected and extruded onto the casting roll in such a manner that the other thermoplastic resin B melt can coexist on both sides of the heated and melted thermoplastic resin A to thereby form an unstretched film

where the other thermoplastic resin B coexists on both sides of thermoplastic resin A,

wherein, in a feed block, the cross section of the lower part of a resin melt supply duct to which thermoplastic resin A is fed is rectangular, and the cross section of holes to be formed on both sides of the lower part of the resin melt supply duct to which the thermoplastic resin B is fed is rectangular,

the cross-sectional shape of the unstretched film is so formed is formed by thermoplastic resin A and thermoplastic resin B,

wherein thermoplastic resin B coexists on both sides of thermoplastic resin A and the width of thermoplastic resin B is substantially uniform in the cross direction of the unstretched film, and

thereafter the other thermoplastic resin part is cut off.

20. **(New)** The process for producing an unstretched film as claimed in claim 19, wherein thermoplastic resin A and the other thermoplastic resin B are ejected out through the extrusion T-die to form the unstretched film in such a manner that the other thermoplastic resin B may form only a part inevitably thicker than the part of thermoplastic resin A.

21. **(New)** The process for producing an unstretched film as claimed in claim 19, wherein the other thermoplastic resin B is a colored thermoplastic resin.

22. **(New)** A process for producing an unstretched film comprising heating and melting thermoplastic resins and ejecting and extruding them through an extrusion T-die onto a casting roll,

wherein a thermoplastic resin A and another thermoplastic resin B to form an unstretched film are separately heated and melted,

the other thermoplastic resin B is led to both edges of an extrusion T-die,

wherein the melt viscosity of thermoplastic resin A is lower than the melt viscosity of the other thermoplastic resin B,

the difference in the melt viscosity between the thermoplastic resin A and the other thermoplastic resin B is at most 3000 poises at a shear rate of from 20 to 500 sec⁻¹,

the two resins are ejected and extruded onto the casting roll in such a manner that the other thermoplastic resin B melt can coexist on both sides of the heated and melted thermoplastic resin A to thereby form an unstretched film where the other thermoplastic resin B coexists on both sides of thermoplastic resin A,

wherein, in a feed block, the cross section of the lower part of a resin melt supply duct to which thermoplastic resin A is fed is rectangular, and the cross section of holes to be formed on both sides of the lower part of the resin melt supply duct to which the thermoplastic resin B is fed is rectangular,

the cross-sectional shape of the unstretched film is so formed is formed by thermoplastic resin A and thermoplastic resin B, wherein thermoplastic resin B coexists on both sides of thermoplastic resin A and the width of thermoplastic resin B is substantially uniform in the cross direction of the unstretched film,

wherein thermoplastic resin A and the other thermoplastic resin B are heated and melted separately in different extruders, and fed to a resin melt supply duct connected to the respective extruders,

the heated and melted thermoplastic resin A and the other thermoplastic resin B are fed to the feed block where holes are formed on both sides of the lower part of the resin melt supply duct to which thermoplastic resin A is fed and the end of the resin melt supply duct to which the other thermoplastic resin B is fed is connected with each hole formed on both sides thereof,

the shapes of thermoplastic resin A and the other thermoplastic resin B are widened through a manifold connected to the feed block and extruded out through a die lip of the extrusion T-die onto a casting roll in such a condition that the other thermoplastic resin B coexists on both sides of thermoplastic resin A, and

thereafter the other thermoplastic resin part is cut off.

23. (**New**) The process for producing an unstretched film as claimed in claim 22, wherein the thermoplastic resin A and the other thermoplastic resin B are ejected out through the extrusion T-die to form the unstretched film in such a manner that the other thermoplastic resin B may form only a part inevitably thicker than the part of the thermoplastic resin A.